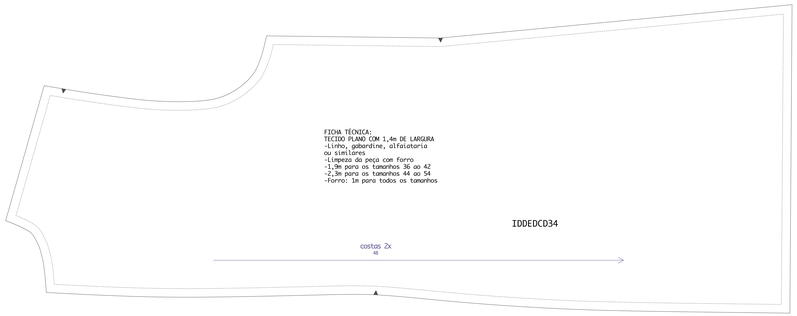
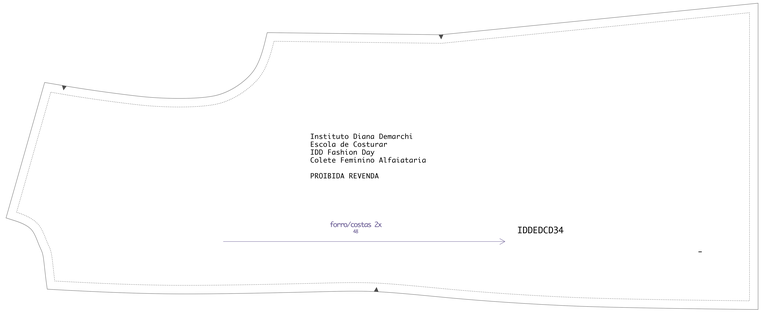
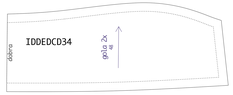
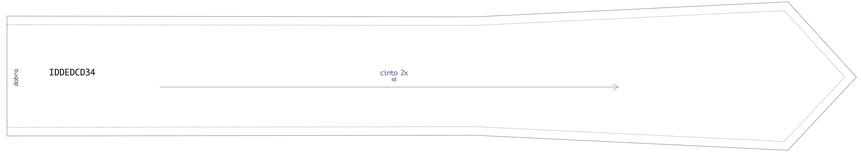
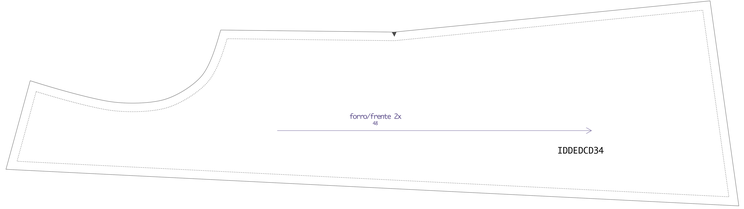
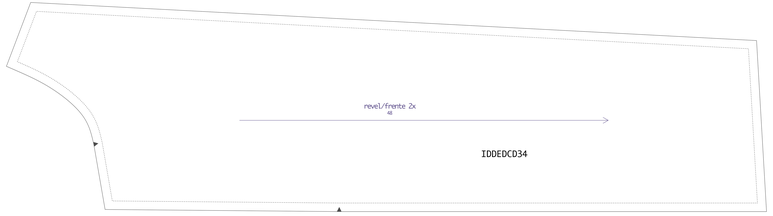
Teste de impressão: ao imprimir seu molde, meça o quadrado que deverá ter a mesma medida informada (4cm), assim você saberá se a escala do molde está impressa na tamanho correto.

4cm